

Garant

Indexable insert for turning VC.T 110304, for finish machining, Grade: HB7415-1

**Order data**

Order number	261366 HB7415-1
GTIN	4062406749767
Item class	21G

Technical description

Feed f	0.05 - 0.3 mm/rev.
Main application	S
Chip breaker	TIS
Number of changes/inserts	2
Corner radius	0.4 mm
Secondary application	M
ISO code indexable insert	VCMT 110304
Cutting conditions	continuous
Grade	HB7415-1
Tool material	Carbide

Tolerance	M
Cutting speed v_c main application	50 - 110 m/min
Cutting depth a_p	0.05 - 1.5 mm
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning